



WOOD FINISHING SYSTEMS

M.L. Campbell
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Product Information (PI) Sheet

Product: Flattening Compound for Nitrocellulose

Code(s) : PN92277

Description: Flattening Base is an efficient flattening paste for use in conventional nitrocellulose lacquers. NOT for use in pre-catalyzed or post catalyzed lacquers. This product is suggested for evaluation. You must determine its suitability and thoroughly quality it for your intended purpose. To use, stir the flattening paste into lacquer until well dispersed. For best results, should only be used in the finish coat. Do not attempt to drop sheen more than 1 sheen level, ex: Gloss to Semi Gloss is ok, but Gloss to Dull is not recommended. Refer to M.L. Campbell Gloss Reduction Chart percentages required.

Physical Properties (packaged)
Weight per Gallon: 8.13 lbs. ± .2lbs
% Solids - by Weight: 28 - 32
Flash Point ( PMCC): 48 ° F or 8°C
Packaged VOC: 678 g/l (5.65 lbs/gal.)
Photochemically Reactive: Yes

NOTE:
You may use up to a maximum of 15% (by weight) of flattening paste to achieve the desired sheen of your product. Flattening Paste is best used to lower the luster's of gloss and semi gloss finishes. Will only make a minimal luster adjustment to satin and dull finishes.

Packaging/Shipping
Available Units: Quarts.

Shelf Life and Storage
• Package life is 24 months - Store in a cool dry area in the original sealed containers.
• Do not store around any source of flames or sparks.
• Spills should be cleaned up with non-sparking tools and inert absorbent material.

DOT Classification
Flammable Liquid Red Label UN 1263

B/L Description
Paint UN 1263 3 PG II

Caution
• THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.
• Use only after all safety information is understood.
• Refer to the Material Safety Data Sheet (MSDS) for additional information.

### Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

### Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*