



WOOD FINISHING SYSTEMS

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Product Information (PI) Sheet

Product: Fast Dry Paste Wood Filler

Code(s) : C211 3 Natural

Description: Fast Dry Paste Wood Filler is an excellent fast dry alkyd paste wood filler for use on open grain woods to fill open pores and has easy wiping.

Uses: Paste Wood Filler is intended for filling the open grain of woods such as oak or walnut to provided a smooth base for finish coats.

Other Products: Refer to WoodSong II Wiping Stain specification on how to stain closed grain woods. A full range of sealers and lacquers are available for finishing.

Physical Properties (packaged)
Weight per Gallon: 13.1 - 13.5 lbs.
% Solids - by Weight: 81 - 83
% Solids - by Volume: 61 - 64
Theoretical Coverage at 1 Mil Dry: 800 - 900 sq. ft. per gallon
Flash Point (PMCC): 100 °F or 38°C
Color: Natural
Packaged VOC: 287 g/l (2.4 lbs/gallon)

Surface Preparation
New Work: Remove any dirt, grease, glue or other construction contaminants and sand wood as required.
Old Work: Strip old finishes completely and remove all contaminants from the surface. All wood must be free from dirt, oil, glues and other contaminants or penetration and adhesion will be affected. Make sure surface is dry, sand as required. Finish as new work.

Reduction
For brush application, reduce 2 parts Filler to 1 part Mineral Spirits. For spray application, reduce equal parts Filler with Mineral Spirits.

Tinting
Can be tinted with up to 8 ounces per gallon of P&L Glycol Colorant to develop a range of many furniture colors. The Fast Dry Paste Wood Filler can also be tinted with Huls 844 Colorants and Dye Concentrates up to a maximum of 5% total by weight. (NOTE: If P&L colorants are used, do not use Huls 844 colorants or Dye Concentrates). Apply over dye stains for maximum fullness of color and grain accentuation. Using the Paste Wood Filler un-tinted may cause a whitish color to appear in the grain.

Application Procedure
Apply a wet coat by brush or spray. Allow the filler to air dry until it becomes dull in appearance. Wipe all excess filler using a coarse cloth in a circular motion. Finish clean up with a smoother cloth and wipe lightly with the grain.

Equipment Clean Up

- Use lacquer thinner to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.
- Filler soaked rags should be stored in water-filled closed containers prior to disposal.

Drying Times (at 77°F or 25°C)

Air-dry a **minimum of 4 hours** after wiping to apply lacquer sealer and finish coats. Forced dry one to two hours at 120-140 °F (49-60 °C).

Packaging/Shipping

Available Units: Quarts and Gallons.

Shelf Life and Storage

- Package life is (3) three years - Store in a cool dry area in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.

DOT Classification

Flammable Liquid

Red Label

UN 1263

B/L Description

Paint

UN 1263

3

PG II

Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*