



WOOD FINISHING SYSTEMS

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## Product Information (PI) Sheet

**Product:** EuroBild Pigmented “Wet Look” 2k Polyurethane

**Code(s):**

EU30278			
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**Description:** EuroBild Pigmented coating is a two-component, pigmented Polyurethane. EU302 78 provides an excellent (high solids) finish that is scratch and mar resistant and has excellent moisture resistance.

**Uses:** For use on furniture, kitchen and bathroom cabinets, dormitory, household, display and office furniture, when a very hard, long-lasting gloss is required.

**Other Products:** EuroBild Pigmented “Wet Look” is designed to be catalyzed with RED Euro Catalyst. Do not use any other catalyst! EuroBild Pigmented “Wet Look” should be applied over EU306 79 EuroBild Primer. Consult the EuroBild Primer Product Information (PI) sheet for the proper catalyst and ratio. If tinting this product, use only HULS 844 Industrial colorants. For clean up, use EU311 97 Euro Reducer. For retarder use EU312 97 Euro Retarder. Do not use any other solvents with EuroBild.

Physical Properties (packaged)	
<b>Weight per Gallon:</b>	11.09 lbs
<b>Viscosity – Ford #4 at 77°F/25°C:</b>	30 – 50 seconds
<b>% Solids – by Weight:</b>	68.0% +/- 2.0%
<b>% Solids – by Volume:</b>	51.5% +/- 2.0%
<b>Theoretical Coverage at 1 Mil Dry:</b> <small>(Coverage figures DO NOT INCLUDE spray loss. Also allow for surface irregularities and porosity of wood surface to be finished.)</small>	850 square ft / gallon
<b>Flash Point ( PMCC):</b>	25°F or -4°C
<b>Color:</b>	Amber
<b>Sheen (60° Glossmeter):</b>	95+
<b>Packaged VOC:</b>	425 g/l (3.54 lbs./gallon)
<b>Photochemically Reactive:</b>	Yes

Surface Preparation	
<b>New Work:</b>	Remove any dirt, grease, glue or other construction contamination and sand as required.
<b>Old Work:</b>	Strip old finishes completely and remove all contamination from the clean surface. Make sure surface to be finished is dry and sanded. Finish as new work. If cratering develops on old work, Fish Eye Killer WR5 may remedy this problem (if the contamination is not too severe).

Reduction
EuroBild Pigmented “Wet Look” does not require reduction. Consult your local VOC regulations before purchasing and applying Euro Series products.

## Mixing

EuroBild Pigmented "Wet Look" has been developed to cross link with Euro RED catalyst. Mixing ratio is 1:1 or one part EuroBild Pigmented "Wet Look" to one part Euro RED catalyst. Always mix before using. No waiting time after mixing is required. Pot life is (2) two hours. Product viscosity will rise as pot life expires. Do not attempt to extend pot life by reduction.

## Application Procedure

An excellent, very durable, exceptional build finish can be developed following a range of schedules listed below. Apply each coat at 3-4 wet mils. Note that EuroBild Primer should be used under EuroBild "Wet Look". Due to the extreme high sheen, straining is especially recommended.

**Note:** To avoid telegraphing scratch marks on the finished surface, when applying EU30278 EuroBild Pigmented "Wet Look" polyurethane, the primer or previous topcoat(s) may be sanded to a maximum 400-grit.

**Single Topcoat.** Apply EuroBild pigmented "Wet Look" over sanded EuroBild Primer.

**Multiple Topcoats.** Apply first coat of EuroBild Pigmented "Wet Look" topcoat over sanded EuroBild Primer. Within 1 to 3 hours (without sanding), apply 2<sup>nd</sup> coat of EuroBild Pigmented "Wet Look" topcoat within 1 to 3 hours (without sanding), apply 3<sup>rd</sup> coat of EuroBild Pigmented "Wet Look" topcoat if desired. If any EuroBild topcoat has been allowed to dry for more than 3 hours, allow to fully dry then sand before applying next coat. After the 3<sup>rd</sup> coat, let fully dry and sand to a maximum of 400-grit before applying additional coats. "Dry to Sand" time varies according to the number of topcoats applied. For example, one coat dries in about 4 hours, 2 topcoats dry in about 8 hours, while 3 topcoats may take 12 hours to dry. Do not exceed 12 dry mils for MDF and most wood jobs. Do not exceed 8 dry mils for panel doors.

EuroBild Pigmented "Wet Look" can be tinted with up to 8 ounces of colorant per gallon. Products should be tinted with HULS 844 tinters. **DO NOT tint with colorants that contain glycol.**

## Equipment Clean Up

- Use Euro Reducer to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.

## Drying Times (at 77°F or 25°C)

<b>Dry to Touch:</b>	Dust Free 45 minutes
<b>Sanding Dry:</b>	Dry to Touch 3 hours
<b>Stacking Dry:</b>	Air Dry to Stack 12 – 24 hours

## Packaging/Shipping

**Available Units:** Quarts and Gallons.

## Shelf Life and Storage

- Package life is (3) three years - Store in a cool, dry area in the original sealed container.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and an inert absorbent material.

## DOT Classification

Flammable liquid	Red label	UN 1263
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## B/L Description

Paint	UN 1263	3	PG II
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### Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

### Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

### Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*