

Product Information (PI) Sheet

Product: Euro X Solvent Maintenance Coat Plus

Code(s) :	EU33007 Satin		
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Description: Euro X Solvent Maintenance Coat Plus is designed to prolong the life of finish on exterior doors, shutters, wood trim and other exterior wooden objects that have been previously coated with EU30974 Euro X Clear. This product is available only in a Satin finish, which may change the sheen of the previous coating. Euro X Solvent Maintenance Coat Plus is generally used no sooner than 6 months to 1 year after initial application of EU30974 Euro X Clear.

M.L. Campbell Euro X products have been formulated for exterior use in varying climates and seasons. Euro X products provide better flexibility, resistance to temperature changes, moisture and UV resistance; however all exterior wood finishes will eventually degrade due to weathering and other natural and environmental conditions. Euro X Solvent Maintenance Coat Plus will help extend usable life, which varies with UV exposure and natural elements.

Physical Properties (packaged)	
Weight per Gallon:	
Viscosity - Ford #4 at 77°F/25°C:	25-35 seconds
% Solids - by Weight:	43.70
% Solids - by Volume:	44 ± 2
Theoretical Coverage at 1 Mil Dry: (Coverage figures DO NOT INCLUDE spray loss. Also allow for surface irregularities and porosity of wood surface to be finished.)	706 sq. ft. per gallon
Flash Point (PMCC):	NA
Color:	Tan/Opaque
Sheen (60° Glossmeter):	20 ± 3
Packaged VOC:	489 g/l
Photochemically Reactive:	No

Surface Preparation
Surface must be thoroughly clean, dry and free of contaminants. Hand sand previously coated EU30974 Euro X Clear finish with 280 to 320-grit sandpaper. Mechanical sanders may be too aggressive and break through the previous film. Sand thoroughly but carefully. If applying Euro X Solvent Maintenance Coat Plus to bare wood (example: a door or window that has been trimmed or planed during installation) sand bare wood with 180-grit sandpaper prior to application.

Reduction
Euro X Solvent Maintenance Coat Plus does not require any reduction before application. However, it may be reduced with small amounts of naphtha or minearal spirits if required.

Application Procedure

Spray Application: Apply Euro X Solvent Maintenance Coat Plus EU33007 by spray at 5-6 mils. Let dry 6 – 12 hours then sand with 320 grit. Apply 2nd coat Euro X Solvent Maintenance Coat Plus EU33007 by spray at 5-6 mils.

Brush Application: If brush application is required, apply Euro X Solvent Borne Maintenance Coat Plus EU33007 at 3 mils. Let dry 6-12 hours (assuming 73F & 60% RH). Apply 2nd coat Euro X Solvent Borne Maintenance Coat Plus EU33007 at 3 mils. Let dry overnight then sand with 320 grit. Apply 3rd coat Euro X Solvent Borne Maintenance Coat Plus at 3 mils.

Note: Two to three coats are recommended, depending on conditions and amount of UV exposure. Euro X Solvent Maintenance Coat Plus can be applied every 1-2 years at a rate of no more than 3 coats per yearly or bi-yearly application. Full cure time of Euro X Solvent Maintenance Coat Plus is 96 hours.

Euro X Solvent Maintenance Coat Plus is also recommended to seal bare wood edges of a door, window, etc. (previously coated with EU30974 Euro X Clear shop applied coating) that has been cut or planed during jobsite installation. Two coats should be applied to seal these edges.

Equipment Clean Up

- Use minearal spirits to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.

Drying Times (at 77°F or 25°C)

Dry to Touch:	2 Hours
Sanding Dry:	3-6 Hours
Stacking Dry:	18 hours

Packaging/Shipping

Available Units:	Gallons
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Shelf Life and Storage

- Package life is 48 months. - Store in a cool dry area in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.

DOT Classification

Flammable Liquid	Red Label	UN 1263	
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B/L Description

Paint	UN 1263	3	PG II
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Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*